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April 29, 2003

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Your Ref.: 09/425,027

Our Ref.: 104610

Number of Pages Sent (Including cover sheet): 2

Prepared By: WPB:HJV/hs

**Comments:**

Please accept marked-up copy of amended claim 18.

Sent by: hjv

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Docket No. 104610

Application No. 09/425,027

## APPENDIX

## Changes to Claims:

The following is a marked-up version of the amended claim:

18. (Twice Amended) A method for manufacturing a formed headliner for a vehicle, comprising:

laminating a hot melt adhesive in a pattern on a back of a top cover member comprising a top cover and a polyurethane foam, the top cover being made of tricot and laminated on a front of the polyurethane foam, the top cover member being air-permeable;

laminating a film of hot melt adhesive on a front of a base member comprising a polyamide film, a polypropylene film, a base material, and a non-woven fabric, the base material including thermoplastic resin made of fiber and polypropylene, the base member being non-air-permeable;

bonding the top cover member having the laminated hot melt adhesive in the pattern to the base member having the laminated film of hot melt adhesive; and

discharging air between the top cover member having the laminated hot melt adhesive in the pattern and the base member having the laminated film of hot melt adhesive only through the hot melt adhesive in the pattern, the polyurethane foam, and the top cover member.